

### INSTALLATION INSTRUCTIONS - COA-22812A T.H. 400 CLUTCH HUB, FORWARD (HEAVY DUTY)

To use this item machining to the Forward Drum must be completed.

Step Number 1 is for Steel drums only

1. Remove .060" from existing bearing surface. (Steel Drum Only)
2. counter bore from newly created surface 1.445/1.447 down to spline surface approx. .220
3. counter bore from same surface 1.500 down .060

