

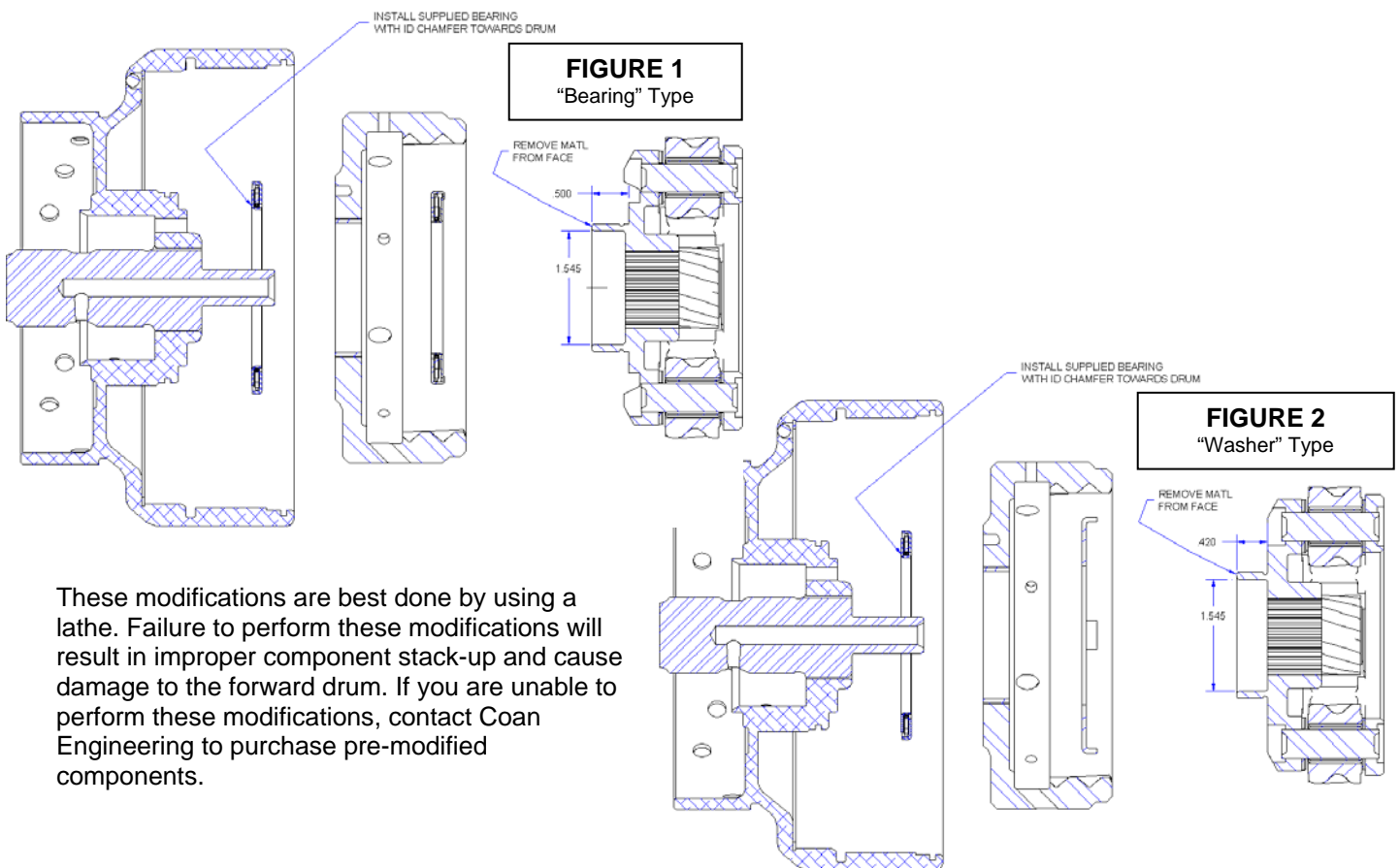


INSTALLATION INSTRUCTIONS FOR ALUMINUM FORWARD DRUM (7075 BILLET) W/ 300M ALLOY INPUT SHAFT COA-32813 & COA-32814

Thank you for purchasing a Coan Racing performance product. Since 1976, Coan Engineering has been the leader in hi-performance race transmissions and converters. Our ongoing research and development assures that you have purchased the best products available.

*** COMMITMENT * PERFORMANCE * RELIABILITY ***
*** A WINNING COMBINATION ***

Installation of COA-32813 and COA-32814 Billet Aluminum Forward Drum w/Alloy input shaft require two modifications to the output carrier. The modifications depend on the style of the output carrier being used (OEM "Bearing" or "Washer" type). Refer to Figures 1 & 2



These modifications are best done by using a lathe. Failure to perform these modifications will result in improper component stack-up and cause damage to the forward drum. If you are unable to perform these modifications, contact Coan Engineering to purchase pre-modified components.

If you have any questions regarding the proper installation and/or operation of a Coan Racing product, please call (765) 456-3957. You may also fax us at (765) 456-3960, or e-mail at coan@coanracing.com.

Warranty

Coan Engineering offers a limited warranty covering all new products for ninety days and all repair service for thirty days from the original date of purchase to be free from flaws in material and craftsmanship. The warranty is non-transferable. Under no circumstances will Coan Engineering extend its warranty to products, new or repaired, which have been abused, misused, or incorrectly installed. Disassembly of any product by means other than a Coan Engineering technician will void any potential warranty. All warranty claims must be accompanied by the original invoice and are subject to the approval of Coan Engineering.

The above stated warranty **does not include** any shipping charges or labor charges for installation or removal of any Coan Racing product.

Liability

In no manner, neither written nor implied, does Coan Engineering accept liability for consequential or incidental damages to person or property resulting from the use or misuse of its products. Product failure occurring within the stipulations of the warranty policy will be dealt with explicitly under those particular guidelines.

