

Ford C-4 Billet Servo Cover **Installation Instructions #72898**

Recommended Options:

72803 6 Clutch Drum Assembly
72203 Direct Clutch Kit (6) Blue

List of Enclosed Parts

- (1) Billet Servo Cover
- (1) O-Ring #M04 153
- (1) 1/8" Pipe Plug #S02 18-78PL
- (1) Servo Cover Gasket #T01 13259

Eliminate leaks on C-4 manual and transbrake applications with this "trick" new item.

Ford designates its intermediate servos by letters which appear on the servo cover (A, H, R, K, O, etc.). Note this designation, if your transmission is equipped with a "K" or "R" servo it must be replaced with a servo which has a larger diameter that seals in the bore of the case rather than the bore in the cover. Remove the Intermediate servo from the case. Remove and discard the smaller sealing ring from the servo piston. See attached diagram for the necessary Modification: It is necessary for two 1/4" vent holes to be drilled behind the servo in the case as shown.