

ASSEMBLY INSTRUCTIONS FOR "MAXIMUM DUTY"
STRAIGHT CUT PLANETARY GEARS ONLY
1.80 RATIO (COA-12787)

Thank you for purchasing a Coan Racing performance product. Since 1976, Coan Engineering has been the leader in hi-performance race transmissions and converters. Our ongoing research and development assures that you have purchased the best products available.

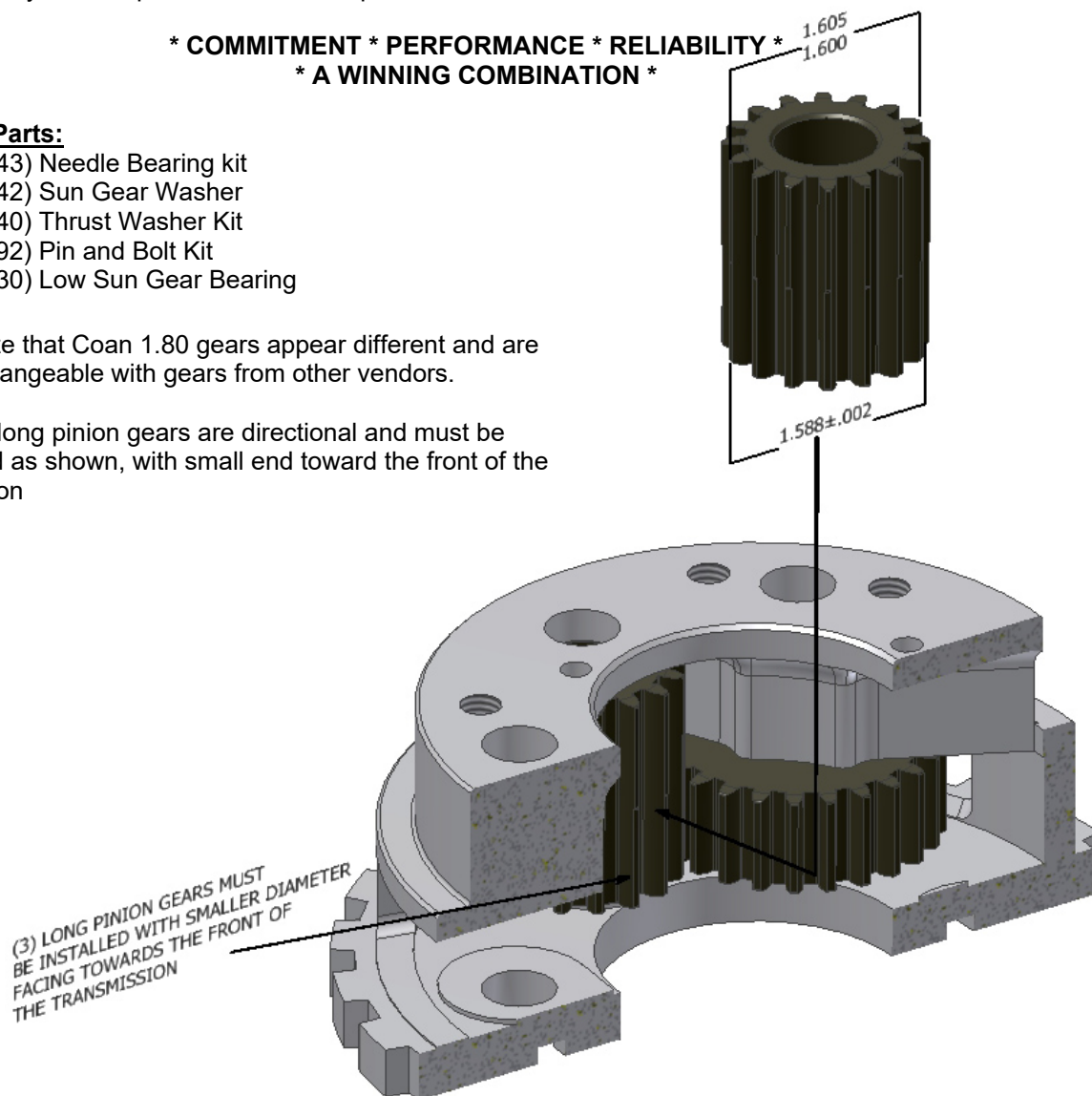
*** COMMITMENT * PERFORMANCE * RELIABILITY ***
*** A WINNING COMBINATION ***

Optional Parts:

(COA-12443) Needle Bearing kit
(COA-12442) Sun Gear Washer
(COA-12440) Thrust Washer Kit
(COA-12892) Pin and Bolt Kit
(COA-12430) Low Sun Gear Bearing

Please note that Coan 1.80 gears appear different and are not interchangeable with gears from other vendors.

The three long pinion gears are directional and must be assembled as shown, with small end toward the front of the transmission



If you have any questions regarding the proper installation and/or operation of a Coan Racing product, please call (765) 456-3957. You may also fax us at (765) 456-3960, or e-mail at coan@coanracing.com.

Warranty

Coan Engineering offers a limited warranty covering all new products for ninety days and all repair service for thirty days from the original date of purchase to be free from flaws in material and craftsmanship. The warranty is non-transferable. Under no circumstances will Coan Engineering extend its warranty to products, new or repaired, which have been abused, misused, or incorrectly installed. Disassembly of any product by means other than a Coan Engineering technician will void any potential warranty. All warranty claims must be accompanied by the original invoice and are subject to the approval of Coan Engineering.

The above stated warranty **does not include** any shipping charges or labor charges for installation or removal of any Coan Racing product.

Liability

In no manner, neither written nor implied, does Coan Engineering accept liability for consequential or incidental damages to person or property resulting from the use or misuse of its products. Product failure occurring within the stipulations of the warranty policy will be dealt with explicitly under those particular guidelines.

